

# ECO60™ Series

WITH MULTI-AXIS GANTRY BRACKET KITS

Revised 3/24



# EXPERTLY DESIGNED, DELIVERED TO PERFORM

Powered by over 70 years of relentless problem-solving and steadfast reliability, Bishop-Wisecarver delivers innovative motion solutions around the world that thrive in harsh and extreme conditions. Our linear and rotary motion solutions, custom complex assemblies, and embedded intelligence systems lead the manufacturing industry, and they are backed by The Signature Experience promise of expert guidance, confidence and customer satisfaction.

# PERFECT FOR HARSH AND EXTREME ENVIRONMENTS

When you purchase from Bishop-Wisecarver, you aren't just getting a product that works; you're getting products, systems, and industry-leading expertise you can trust, especially in harsh conditions and critical environments—always exceeding our customers' reliability requirements.

# Our Motion Products and Solutions Are Also Perfect For:



#### HARSH ENVIRONMENTS



SMOOTH, LOW FRICTION MOTION





MOIST ENVIRONMENTS LOW NOISE

FOOD GRADE



HIGH/LOW TEMPERATURE



CLEAN ROOM







VACUUM

# **PRODUCT OVERVIEW**

# Signature Motion ECO60™

The versatile ECO60 actuator is designed to be hassle-free, simple and straightforward. We've worked hard to make the ECO60 user-friendly and out-of-the-box ready. No longer will you have to struggle to assemble a multi-piece carriage and base because we consolidated it down to a single-piece design. Our integrated motor mount works with NEMA 17 and can be adapted to a NEMA 23 with a simple expansion flange. With our T-slot extruded base, you now have the freedom to mount the limit sensors wherever you want. The ECO60 has all the durability and compact robustness of its predecessor, but with more simplicity and the freedom to make your project work the way you need it to.

- Travel ranges from 6" to 36"
- Painless limit switch position adjustment sensor
- Stainless steel lead screws with 0.1", 0.2" or 0.5" lead
- Excellent stiffness and rigidity in a small footprint
- Easy repair and component replacement
- Adaptable mounting for NEMA 17 or NEMA 23 motors
- Optional home and travel limit sensors
- Simplified time-saving design

# Streamlined Base Design

- Strong and compact single piece design
- Position limit sensors anywhere along the T-slots on either side of the base
- Durable and recyclable hard anodized aluminum

# Serviceable Carriage Design

- Hassle-free preload adjustment to the linear base tube
- Fast and easy service with replaceable bearings and liners
- Simplified travel sensor flag to screw hardware
- Wide and strong mounting hole attachment points on carriage

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## **Need Help**

Application + Design Assistance 925.439.8272

**3D Modeling + CAD Drawing** BWC.com



# **PRODUCT OVERVIEW**

#### **Integrated Motor Mount**

- Reduced parts count and complexity with integrated motor mount design
- Easy motor attachment with support for NEMA 17 motor frames
- Increase the performance with optional NEMA 23 adapter flange
- Complete your project faster with motor ready mount

## Lead Screw Drive Elements

- Fully assembled and adjusted lead screw drive elements
- Simple idler bearing on the lead screw for stability over long lengths
- Higher thrust or faster speed with your choice of lead screw pitch
- Serviceable and replaceable with low cost bearings and lead screw nuts

## **Travel Limit Sensors**

- Safe and crash-free operation with optional home and travel limit sensors
- Fine-tune your travel stroke with attachment anywhere along the base t-slot
- Compact and low power non-contact sensors with LED visual indicators

# **Repair Kits for Service**

- Keep it running longer with easy to replace service parts
- Lower cost to repair your existing actuator than to purchase a new one
- Save time and stress with readily available replacements

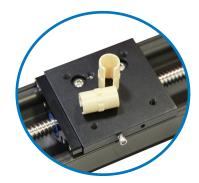
## Multi-Axis Gantry Attachment Kits

- Extends the working envelope of ECO60 linear actuators
- Enables multi-axis systems in X-Y and X-Z
- Kits include metal brackets or plates and all necessary hardware for assembly
- Made from aluminum with black anodize and stainless steel hardware











# **PRODUCT FEATURES**

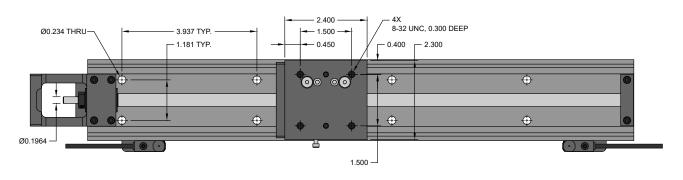
# **Product Numbering Scheme**

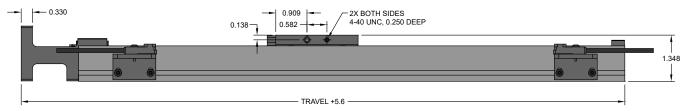
Part Nu	imber Sche	me:				
PART ID	VERSION	TRAVEL (IN INCHES)	SCREW LEAD	COVER OPTION	HOME & LIMIT SWITCHES	MOTOR ASSEMBLY
		A = None	N = None	NN = None	Blank = None	
ECO60	В	Txx = Travel	K = 100"	C = Dust Cover	HL = Home & Limit	Mxxx = Contact us for motor choices
ECOOU	ECOBO B (S to so in F increments), Example T05 = 5"	(3" to 36" in 1" increments);	P = 200"		XY = Home & Limit Mounts	
		U = 500"				

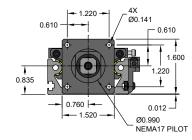
#### Part Number Example: ECO60BT12KNHL

Notes:

Travel Length Range: 3" min. to 36" max. in 1.0" increments Dust cover option is currently unavailable.

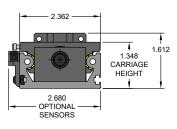


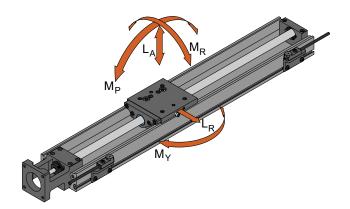




'TY	LOAD DIRECTIO	METRIC	IMPERIAL	
ECO60B LOAD CAPACITY	Axial Load Capacity	L <sub>A</sub>	489 N	110 lbf
CAP	Radial Load Capacity	L <sub>R</sub>	489 N	110 lbf
9	Pitch Moment Capacity	M <sub>P</sub>	3.62 N-m	32 in-lbf*
101	Yaw Moment Capacity	M <sub>Y</sub>	3.62 N-m	32 in-lbf*
<b>B</b> OB	Roll Moment Capacity	M <sub>R</sub>	5.65 N-m	50 in-lbf*
206	Thrust Load	0.2" Lead	311 N	70 lbf
Щ		0.5" Lead	222 N	50 lbf

\*Offset loads should be located 5 inches or less from the center of the carriage. When loads are offset at greater distances, carriage may vibrate during motion.





## **Limit Sensors**

As an option, limit and home sensors are available and feature an adjustable position flag which attaches to the carriage. Sensors are 12-24VDC micro inductive proximity sensors and feature an orange status LED. Kit includes a cable with loose leads.

	PREFIX	SENSOR KIT TYPE	CABLE LENGTH
STI	ECO60BSNSR	NCK = NPN Normally Closed	1 = 1 M
OR K		NOK = NPN Normally Open	5 = 5M
SENSOR KITS		PCK = PNP Normally Closed	
		POK = PNP Normally Open	

#### Part Number Example:

ECO60BSNSRNCK1= Limit Sensor Kit, NPN Normally Closed, 1M Cable Length

# **MULTI-AXIS GANTRY KITS**

# **Repair Kits**

Repair kits with replacement linear bushings, lead screw nut, and bearings enable long service life without having to change the complete actuator assembly.

кітѕ	STOCK CODE #	USE WITH
AIR F	ECO60BREPLP	0.2" Lead Actuators (ECO60BT_P)
REP	ECO60BREPLU	0.5" Lead Actuators (ECO60BT_U)

0.1" lead repair kits not available

Multi-axis linear actuator assemblies extend the working envelope of automated motion systems and provide for more complex motion.

ECO60<sup>™</sup> Gantry Kits create reliable and easy-to-assemble connections between ECO60<sup>™</sup> Linear Actuators.

Save design time without sacrificing design freedom.

- Pre-configured connections for ECO60 actuators in any orientation
- · Added flexibility when mounting along T-slot aluminum beam lengths
- All multi-axis kits are made from aluminum with black anodize and stainless-steel hardware to match the corrosion resistance of ECO60

Make ordering easy with single part number kits.

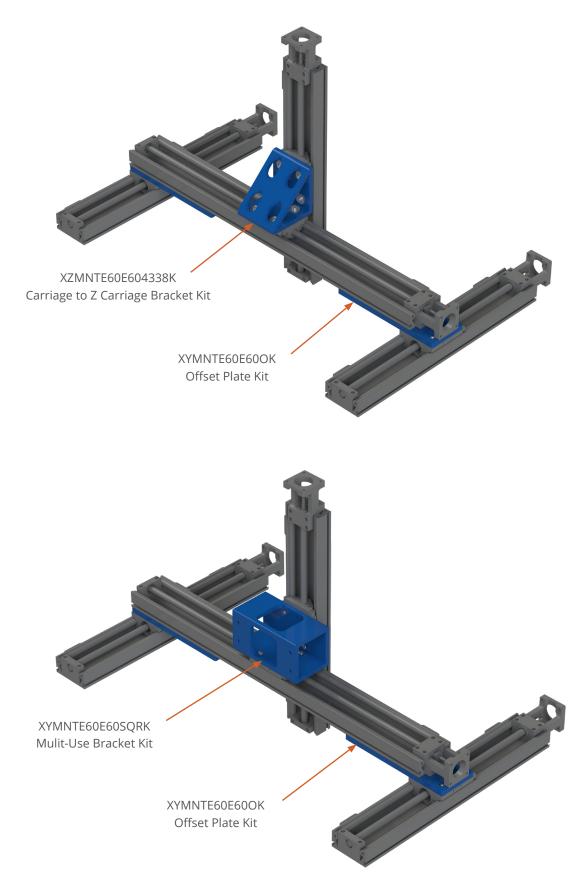
Save time and hassle during installation.

- · Kit contains all the hardware needed for assembly
- Assemble with common hand tools in a matter of minutes

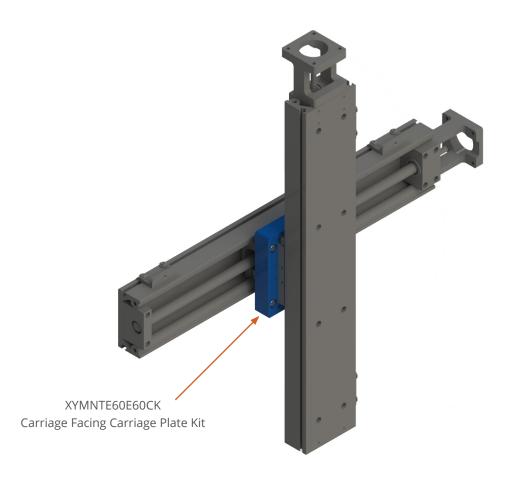
# **Configuration Examples**

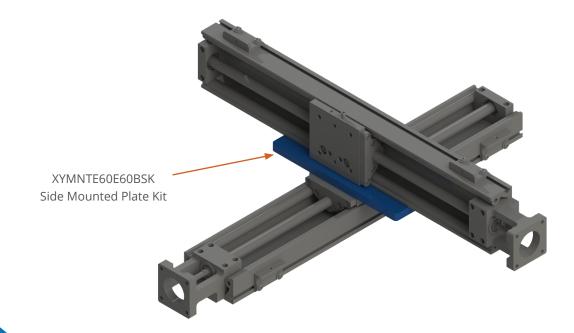


# **Configuration Examples**



# **Configuration Examples**



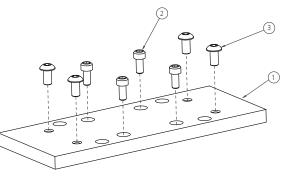


#### XYMNTE60E60K: Centered Plate Kit



Allows easy multi-axis configurations with 2 actuators or X-X'-Y using 3 actuators

> Connects Carriage to Bottom Base

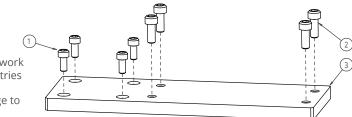


Part Number Scheme:			
ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	XYMNTE60E60	1	XY Mounting Plate Centered
2	SHCS008C038SS	4	Socket Head Cap Screw 8-32 UNC X 3/8" SST
3	BHCS010F038SS	4	Button Head Cap Screw 10-32 UNF X 3/8" SST

## XYMNTE60E60OK: Offset Plate Kit



Maximizes Y axis work area in X-X'-Y gantries

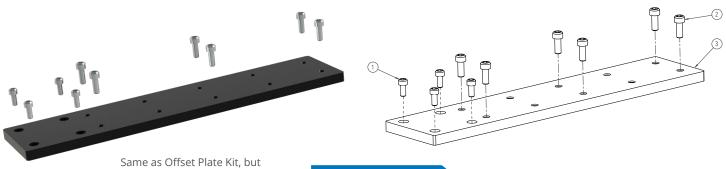


Connects Carriage to Bottom Base

Part Number Scheme:

ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	SHCS008C038SS	4	Socket Head Cap Screw 8-32 UNC X 3/8" SST
2	SHCS010F050SS	4	Socket Head Cap Screw 10-32 UNF X 1/2" SST
3	XYMNTE60E60O	1	XY Mount ECO60 to ECO60 Offset

## XYMNTE60E60OLK: Long Offset Plate Kit



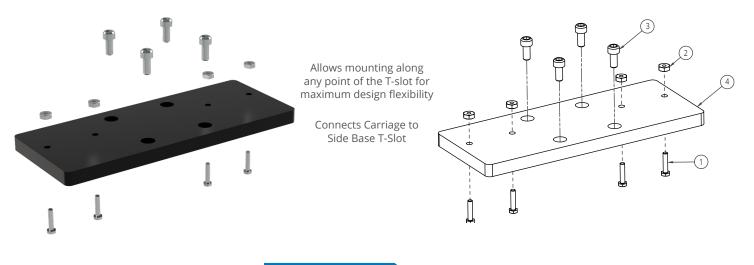
same as Offset Plate Kit, but with increased stiffness and support for longer Y axes

> Connects Carriage to Bottom Base

#### Part Number Scheme:

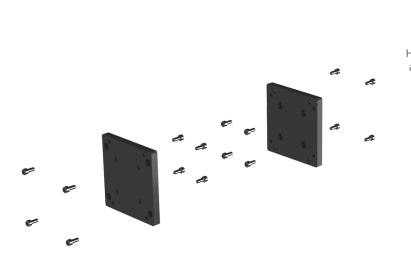
ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	SHCS008C038SS	4	Socket Head Cap Screw 8-32 UNC X 3/8" SST
2	SHCS010F050SS	6	Socket Head Cap Screw 10-32 UNF X 1/2" SST
3	XYMNTE60E60OL	1	XY Mount ECO60 to ECO60 Long Offset

## XYMNTE60E60BSK: Side Mounted Plate Kit



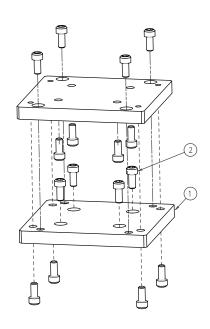
Part Number Scheme:			
ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	HXHD004C050SS	4	Hex Head Bolt 4-40 UNC X 1/2" Length Full Thread Class 2A SST
2	NUT04CSS	4	4-40 UNC Hex Nut SST
3	SHCS008C038SS	4	Socket Head Cap Screw 8-32 UNC X 3/8" SST
4	XYMNTE60E60BS	1	XY Mount ECO60 to ECO60 Base Side

# XYMNTE60E60CK: Carriage Facing Carriage Plate Kit



Holds the Y-axis carriage, allowing the Y-axis base to move

Connects Carriage to Carriage (Facing)



# Part Number Scheme:

ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	XYMNTE60E60C	2	Carriage to Carriage Mount ECO60 to ECO60
2	SHCS008C038SS	16	Socket Head Cap Screw 8-32 UNC X 3/8" SST

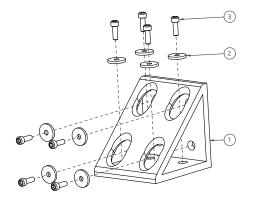
# XZMNTE60E604338K: Carriage to Z Carriage Bracket Kit



Holds the Z-axis carriage, allowing the Z-axis base to move

Connects Carriage to Carriage (90°)

Part Number Scheme:



ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	XZMNTE60E604338	1	80/20 Hole Inside Gusset Corner Bracket
2	WAFN0008SS	8	Fender Washer No. 8 SST 18-8
3	SHCS008C0500SS	8	Socket Head Cap Screw 8-32 UNC X 1/2"

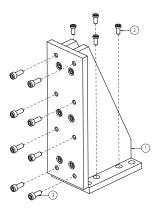
#### XZMNTE60E60K: Z Base Mounted Bracket Kit



Holds the Z-axis base, allowing more weight to be driven by the Z axis

> Connects Carriage to Bottom Base (90°)

> > Part Number Scheme:



ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	XZMNTECO60ECO60	1	ECO60 XZ Bracket Middle Brace
2	SHLO008C038SS	4	Socket Head Cap Screw 8-32 UNC X 7/16" SST
3	SHCS010F050SS	8	Socket Head Cap Screw 10-32 UNF X 1/2" SST

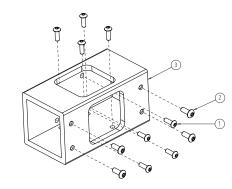
# XYMNTE60E60SQRK: Multi-Use Bracket Kit



Can be used to mount a Y-axis OR Z-axis; 3 of these kits can create a full X-X'-Y-Z gantry

> Connects Carriage to Carriage (90°) OR Bottom Base

> > Part Number Scheme:



ITEM #	PART NUMBER	QUANTITY	DESCRIPTION
1	BHCS008C050SS	8	Button Head Cap Screw 8-32 UNC X 1/2" SST
2	BHCS010F050SS	4	Button Head Cap Screw 10-32 UNF X 1/2" SST
3	XYMNT60E60ESQR_A	1	ECO60 Gantry Square Bracket



#### **Components & Accessories**

## Manual Linear Guide Systems

Dudivee
UtiliTrak <sup>®</sup>
MinVee®
GV3
Simple Select®
SL2
HDS2
MHD
HTS

#### Actuated Linear Guide Systems

LoPro® XLA™ ECO60™ SlickStick™ SteadyRail™ HDLS HDCS PDU2 DAPDU2 SBD PSD SDM DLS

Rotary Guide Systems PRT2 DTS2 DTS DTS+ ALR HDRT 1-Trak

GFX

**Robot Transfer Units** DualVee® RTU LoPro® RTU

#### **Custom Solutions**

Extruded Profile Guides Custom Bearings Custom Subassemblies Engineering Services Large Diameter Ring Guides and Track

BWC.COM

#### Contact

Web: **BWC.com** Phone: **(925) 439-8272** Email: **Sales@bwc.com** 

**Corporate Office** Bishop-Wisecarver

2104 Martin Way Pittsburg, CA 94565

# **Quality Certifications**



• Certified Bay Area Green Business

• Certified Evergreen

# **Certifications & Compliance**

- EN 9100:2018
- JISQ 9100:2016
- ISO 13485 & GMP Compliance
- Responsible Minerals Initiative
- RoHS

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• International Traffic in Arms Regulations Compliant

# Women's Business Enterprise



• Certified WOSB

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